

TYPE APPROVAL CERTIFICATE**This is to certify:****That the Flux Cored Wire/Gas combination**with trade name
Coreweld 90-K2 / C1Manufacturer
ESAB Seah Corp.
Changwon-si Gyeongsangnam-do, Republic of Koreais found to comply with
DNV GL rules for classification – Ships
DNV GL class programme DNVGL-CP-0069 – Type approval – Welding consumables

with this approval

Grade	V Y50MS(H5)
Current	DC(+)
Approved diameter	1.2 mm - 1.6 mm
Positions	Flat PA (1G)
Remarks	Also for fillet welding in position PB (2F)

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV GL.Issued at **Hamburg** on **2017-07-27**
This Certificate is valid until **2022-07-26**.
DNV GL local station: **Gimhae Station**
Approval Engineer: **Hans-Joachim Vogt**for **DNV GL**.....
Thorsten Lohmann
Head of Section

Any significant change in design or construction may render this Certificate invalid.



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Grade	V Y50M(H5)
Current	DC(+)
Approved diameter	1.2 mm - 1.6 mm
Positions	Flat PA (1G)
Remarks	Also for fillet welding in position PB (2F). For automatic multi-run welding.

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